

Warranty and fitting instructions for reconditioned engines

This engine carries a 12 month guarantee.

Any alteration, modification or dismantling of the engine in any way without prior permission from the Company will invalidate your warranty.

In addition to your statutory rights (which are not affected by this guarantee) we guarantee that should the engine fail, we will at our discretion either replace the unit, supply parts necessary to effect repairs or alternatively offer a refund.

This guarantee is for PARTS ONLY and does not cover engine removal labour, refitting costs or any other consequential loss howsoever incurred. This guarantee also applies to engines or parts replaced by the Company for the balance of the guarantee period.

In the event that you are dissatisfied with this engine for whatever reason upon fitting, the Company must be notified within 48 hours. The engine must be returned to the Company (unless otherwise agreed). Collection can be arranged. If a replacement is not available a full refund will be offered. In the event of any claim, this guarantee is not transferable and applies from the date of the original purchase.

Upon delivery please ensure that the engine is checked thoroughly before being signed for, as refunds are not always possible for goods that have been damaged whilst in transit. The words “unexamined” or “unchecked” on the delivery note are not acceptable. If goods prove to be damaged, DO NOT sign for them and contact us immediately.

Fitting instructions in order to validate your warranty :

1. The engine must be fitted by an acknowledged Rolls-Royce & Bentley specialist.
2. A new oil filter and correct oil must be fitted. Please contact us if you are unsure which oil is recommended.
3. Prove that the radiator has been replaced or at the least, been back flushed and pressure checked.
4. New anti-freeze added (we recommend OE anti-freeze)
5. We recommend that the oil pressure and coolant temperature senders are replaced
6. Confirm that none of the exhaust silencers are blocked.
7. When starting the engine for the first time remove the king lead and crank the engine until full oil pressure (40 – 50psi using an external gauge) is reached. Then run at steady rpm for 30 minutes continually monitoring oil pressure and coolant temperature.

8. Replace air filter
9. After 500 miles of use replace the oil filter and oil.

Failure to follow this procedure will result in the guarantee being rendered null and void.

Engine failure or damage occurring directly or indirectly as a result of the following is NOT COVERED by the warranty:-

- a) Fault or failure of an ancillary component such as drive belt, radiator, water pump, turbo, fuel injection, ignition component, carburetter component etc.
- b) Incorrect fitting by a garage, motor engineer or individual
- c) Insufficient lubricant or coolant
- d) Where the vehicle has been used for motor sport
- e) Incorrect tuning or timing
- f) Fire or theft

Model type	Fuel	Spark plug gap	Ignition contact gap	Ignition timing	Tappet clearance	Engine idle	Engine fast idle
Silver Cloud II Bentley S2 Bentley Continental S2 Phantom V	97	0.025 in	0.020 in	2° btdc. Set on both cylinders A1 and B4		550-600 rev/min	1800 rev/min
Silver Cloud III Bentley S3 Bentley Continental S3 Phantom V	99	0.025 in	0.015 in	2° btdc. Set on cylinder A1 only		550-600 rev/min	1800 rev/min